# **AK-YP** ACRYLIC THERMAL INSULATION BOARD ADHESIVE & PLASTER



### DESCRIPTION

 Acrylic copolymer based thermal insulation board adhesive and plaster.

### INTENDED USES

- Interior and exterior facades,
- Used for adhering & plastering XPS, EPS & Rockwool thermal insulation boards on all buildings.

### PROPERTIES

- Especially advantageous for insulating surfaces such as exposed concrete, brick, aerated concrete, cement-based plaster and wooden board.
- Provides high adherence on thermal insulation boards.
- Highly flexible compared to cement based thermal insulation board adhesives and plasters.
- Flexible, does not lead to cracks.

### SURFACE TREATMENT

- The application board surface must be clean and dry.
- The surface must be free from residues that will prevent adhesion.
- Cracks and hollow areas on the surface must be repaired with TH-500 Repair mortar.
- For applications in areas with many surface defects or in large areas, it is advisable to use gauge.
- Thermal insulation boards must be placed correctly with a straightedge and plumb.

# APPLICATION

#### ADHESIVE APPLICATION

- For the adhesion process, add cement by weight of 30% for mineral-based surfaces and 10% for old acrylic painted surfaces and mix it thoroughly with a low-speed mixer (max. 600rpm) until it becomes a smooth, homogeneous substance.
- Adhesive mortar can be applied behind the boards by notching or by dabs.
- Depending on the ambient temperature and surface properties, do mechanical plugging at least 24-48 hours after application. PLASTER APPLICATION
- For the plastering process, add cement by weight of 30% and mix it thoroughly with a low-speed mixer (max. 600rpm) until it becomes a smooth, homogeneous substance.
- Plastering process should be done by applying material to surface with the help of a steel trowel in equal thickness. MYTHERM Mesh should be buried into mortar before the first layer sets by pressing gently.
- In order to prevent cracks, MYTHERM Mesh is superimposed approximately 10 cm on each other at the joints. Meshed profile or MYTHERM Mesh by turning at least 20 cm should be used at the corners.
- Second layer process should begin after 4 hours.
- All kinds of decorative coating materials can be applied to the surface minimum 3 days after the second coat application.

### **TECHNICAL DATA**

Appearance Application temperature Temperature resistance Density	White Viscous Liquid (+5°C) - (+30°C) (-30°C) - (+80°C) 1.55 g/ml
pH	8.4
Open time	30 minutes
Application thickness	2-3 mm
Set time	24 hours
Time required for last coating process	3 days
Time required in-between layers	4 hours
Sieve analysis	≤ 100 µm
Compressive strength	≥ 6.0 N/mm <sup>2</sup>
Flexural strength	≥ 2.0 N/mm <sup>2</sup>
Adhesion strength to substrate	$\geq 0.5 \text{ N/mm}^2$
Adhesion strength to thermal insulation board	≥ 0.08 N/mm²
Water absorption	≤ 5 gram (30 min)
	≤ 10 gram (240 min)
Fire response class	B-s1,d0

These values are obtained under laboratory conditions ((23±2) ∞C temperature, 50% relative humidity) and may different set of the s due to worksite conditions

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### WARNINGS AND RECOMMENDATIONS

- No additives other than cement should be added to the product as stated in the instruction.
- Applications must be done while the air is not too hot or rainy.
- Increased sensitivity with skin contact is possible.
- Keep away from the reach of children.
- Keep container tightly closed and in a cool place.
- Avoid contact with eyes and skin.
- Do not throw into sewer.
- Wear suitable protective gloves.
- In case of swallow, seek immediate medical advice and show the container or label.

#### **COMPLEMENTARY PRODUCT(S)**

- TH-500 Repair Mortar
- MYTHERM Mesh Reinforcement fibreglass mesh

#### PACKAGING

• 25 kg Plastic bucket

#### SHELF LIFE

 Shelf life of an unopened package stored in a dry, cool place is 12 months from the date of manufacture.

## **QUALITY CERTIFICATES**

In Accordance with TS 13566 standards.

CONSUMPTION

4,0±0,1 kg/m<sup>2</sup>

Yıldız Yapı Kimyasalları San. ve Tic. Ltd. Şti.

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